WORKS CONNECTION®

18-123/18-B123 RADIATOR BRACE INSTRUCTIONS

- Remove the radiator shroud, the radiator louver's upper mount flange bolt and the left side tank-to-frame mount bolt.
- Insert the 60mm bolt thru the 20mm washer. This will be used as the new tank-to-frame mount fastener.
- Insert the 60mm bolt (with washer) thru the radiator brace and spacer as shown in **Figure 1**.
- Place the radiator into position and tighten the new tank mounting bolt (finger tight for now).
- At the radiator louver's upper mount flange, insert the stock bolt thru the radiator brace, the upper mount flange and into the louver.
- Confirm the radiator brace is in its proper position by centering up the mount holes and then tighten the upper mount flange bolt and the tank mount bolt to OEM specs.
- Trim a half-moon shape on the inside area of the shroud as shown in **Figure 2** so that the shroud will fit as shown in **Figure 3.**
- Reinstall the radiator shroud using two of the stock bolts for the upper shroud mount fasteners and the 6x18mm bolt with 15mm washer for the lower shroud mount fastener. Tighten the shroud bolts to the OEM specs.